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## (54) Title of the invention: FORMULATION AND IN VITRO EVALUATION OF CONTROLLED RELEASE REPAGLINIDE **BILAYER TABLETS**

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A method for creating a repaglinide bilayer tablet with a controlled release oral dose form. The method includes a (i) preformulation testing examines the physical and chemical properties of pharmacological compounds on their own and in combination with excipients, (ii) providing information based on the preformulation testing to a formulation team to produce stable and bioavailable dosage forms, (iii) compressing, using a direct compression process, the repaglinide to release a pills rapidly, (iv) combining the active component, wherein the active components comprises a microcrystalline cellulose, Croscarmellose sodium, Cros povidone powder, (v) adding magnesium stearate and talc as a lubricant, (vi) compressing, using a direct compression process, the repaglinide to release a pills sustainly, (vii) combining the active component, wherein the active components comprises a hydroxyl propyl methylcellulose (HPMC), sodium carboxyl methylcellulose (SCMC), soluble starch, lactose, and the active ingredient are mixed together in a homogeneous manner, (viii) adding magnesium stearate and talc as a lubricant, (ix0 placing a sustained release repaglinide granules into the die cavity, with a minor precompression used to ensure that the layer was evenly distributed, followed by immediate release repaglinide granules and (x) compressing, using a 16-station rotating tablet machine, a bilayer tablets using a 10mm punch.

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